



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C45-3-2**Job Sheet 193440****Part No:** C45-3-2**Job Qty:** 40 pcs**Part Name:** Latch Roller Pin**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 4/15/19**Job Tracking No:****Due Date:** 5/10/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG C45-3-2 Rev. 2A IPP Rev. A 18.08.23 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	40 pcs	5/10/19	5/10/19	0.00	2.67	SL-154 - 1		
							SL-2500Y - 1		
120	QC 2	40 pcs	5/10/19	5/10/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

**Container No:** S182511**Part:** C45-3-2**Job No:** 193440**Serial No/Batch:** S182511**Revision:** 2A**Inspector:****Exp Date:****Instructions:**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/11/19

See Altan

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130 QC 8	40 pcs	5/10/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
135 Outsource - 1 - Heat Treat	40 pcs	5/10/19		ATL002-VC	5
136 Packaging 2-1 - Receive - B4B	40 pcs	5/10/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
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				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
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				Packaging 2 - 20 - B4B	
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				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	

					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
137 QC 6	40 pcs	5/10/19	0.00 0.00	QC 6 - 9		DAS
				QC 6 - 68		JUN 10 2019 68
				QC 6 - 61		9-89
				QC 6 - 40		
140 Outsource - 15 - Nickel Plate	40 pcs	5/10/19		GRO002-VC	10	2019-06-14
150 Packaging 2-2 - Receive - B4B	40 pcs	5/10/19	0.00 0.00	Packaging 2 - 1 - B4B		
				Packaging 2 - 2 - B4B		
				Packaging 2 - 3 - B4B		
				Packaging 2 - 5 - B4B		
				Packaging 2 - 4 - B4B		
				Packaging 2 - 6 - B4B		
				Packaging 2 - 7 - B4B		
				Packaging 2 - 8 - B4B		
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				Packaging 2 - 11 - B4B		
				Packaging 2 - 12 - B4B		
				Packaging 2 - 13 - B4B		
				Packaging 2 - 14 - B4B		
				Packaging 2 - 15 - B4B		
				Packaging 2 - 16 - B4B		
				Packaging 2 - 17 - B4B		
				Packaging 2 - 18 - B4B		
				Packaging 2 - 19 - B4B		
				Packaging 2 - 20 - B4B		
				Packaging 2 - 21 - B4B		
				Packaging 2 - 22 - B4B		
				Packaging 2 - 23 - B4B		
				Packaging 2 - 24 - B4B		
				Packaging 2 - 25 - B4B		
				Packaging 2 - 26 - B4B		
				Packaging 2 - 27 - B4B		
				Packaging 2 - 28 - B4B		
				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
160 QC 6	40 pcs	5/10/19	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		DAS
				QC 6 - 40		JUN 24 2019 40 9-89
210 Packaging 3-1 - Stock - B4B	40 pcs	5/10/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		DAS
				Packaging 3 - 6 - B4B		28
				Packaging 3 - 7 - B4B		9-89
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		

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					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
220 QC 21 - SA	40 pcs	5/10/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - (MORI SL-154 LATHE) 1-Machine as per folio FC547 FOLIO REV: _____ DWG REV: _____ 2-
 Descriptions: Deburr

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

135 - (Outsource process - Heat Treat) 1-Issue P/O to *Authentic* METCORE; P/O *43626* RC 50-55 2-Bead blast 3--
 Material type; O-1 4- Certificate of Conformity is required

136 - (Receive & Inspect for Damage & Mat'l Certs)

140 - (Outside Processing - Nickel Plate) -Issue P/O to Groupe Altech: P/O *43725* -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required

160 - (QC6- All purchased or subcontracted products)

210 - (Identify as per dwg & Stock Location:_____)

220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-O1-R0.375	Tool Steel Round Bar 0.375 dia.	2.9200 ft (.073 ea)	110-SL-154 - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	MT-O1-R0.375	3	15	0

Part Specifications

Specifications could not be found.

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Tel (613) 632-5200
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C45-3-2

Job Sheet 193440



Part No: C45-3-2

Job Qty: ~~20 pcs~~ 40 pcs

Part Name: Latch Roller Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C45-3-2 Rev. 2A IPP Rev. A 18.08.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
110	SL-154 - 1	20 pcs	5/10/19	5/10/19	0.00	1.33	SL-154 - 1	JB 19-05-21
120	QC 2	20 pcs	5/10/19	5/10/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19-05-21
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

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Container No: S182511

Part: C45-3-2

Job No: 193440

Serial No/Batch: S182511

Revision: 2A

Inspector:

Exp Date:

Plex 4/15/19 11:36 AM Dart.lajeunesse.marie

130	QC 8	20 pcs	5/10/19	0.00 0.00	QC 2 - 5	
					QC 2 - 71	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	Kt 19-05-24
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
135	Outsource - 1 - Heat Treat	20 pcs	5/10/19		ME1001-VC ATLOO30	
140	Outsource - 15 - Nickel Plate	20 pcs	5/10/19		GRO002-VC 10	
150	Packaging 2-1 - Receive - B4B	20 pcs	5/10/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
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					Plex 4/15/19 11:36 AM Dart.lajeunesse.marie	

				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160 QC 6	20 pcs	5/10/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
210 Packaging 3-1 - Stock - B4B	20 pcs	5/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
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				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
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				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	20 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

JUN 27 2019
DAS
70
9-89

Part Op 110 - (MORI SL-154 LATHE) 1-Machine as per folio FC547 FOLIO REV: AA DWG REV: 2A 2-
 Descriptions: Deburr
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 135 - (Outsource process - Heat Treat) 1-Issue P/O to METCORE; P/O _____ RC 50-55 2-Bead blast 3--
 Material type; O-1 4- Certificate of Conformity is required ***NOTE*** DROP SHIP TO FINISHER METCORE to ship
 directly to GROUPE ALTECH***
 140 - (Outside Processing - Nickel Plate) -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class
 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 160 - (QC6- All purchased or subcontracted products)
 210 - (Identify as per dwg & Stock Location: _____)
 220 - (QC21- Final Inspection - Work Order Release)

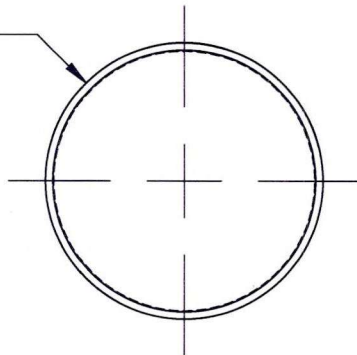
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-O1-R0.375	Tool Steel Round Bar 0.375 dia.	1.4600 ft (.073 ea)	110-SL-154 - 1	S142240
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	MT-O1-R0.375	1	18	0
Part Specifications				
Specifications could not be found.				

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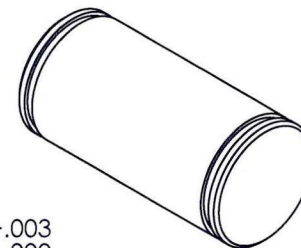
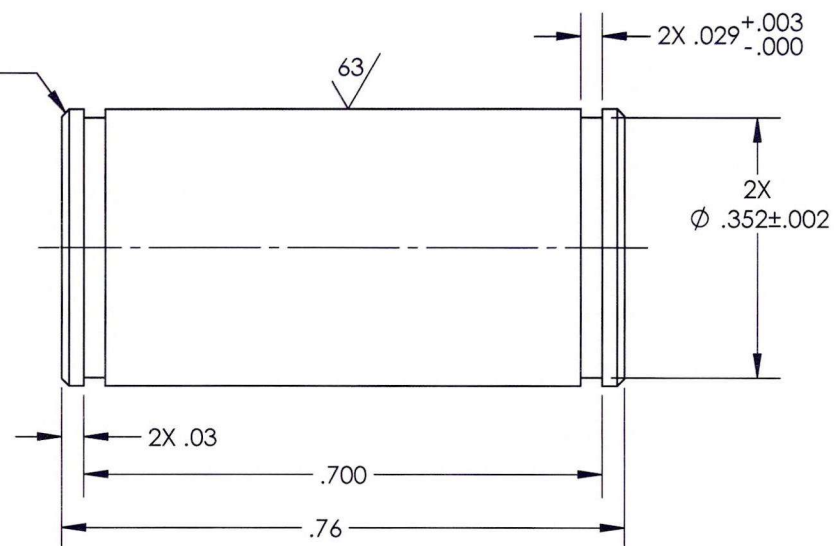
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	9/17/2012	RJC	
2		CH'D .030 TO .029 AND ADDED TOL TO Ø.352	10/17/2012	JAG	
2A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW

Ø.375^{+.000}
-.001



2X .01 X 45°

63



NOTE:
BAG & LABEL WITH BATCH NUMBER.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193440 M05
1404-15

DART AEROSPACE	
TITLE LATCH ROLLER PIN	
DWG NO. C45-3-2	REV 2A
MAT'L 0-1 DRILL ROD	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 50-55
.XX ± .01 ANGLES ± 5°	FINISH NICKEL PLATE
.X ± .1	SPEC .0004 - .0006 THICK
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 4:1	DATE 5/15/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-3-2	1	LATCH ROLLER PIN	0-1 DRILL ROD	Ø3/8 X 7/8



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043626



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043626

PO Date: 6/3/19

Due Date: 6/10/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195638	RBST2162-1	Roller Fixture 1--Issue P/O _____ RC55-60 2-Bead blast ***NOTE*** ensure abrasive blasting does not damage the critical surfaces 3. Material 01 4- Certificate of Conformity is required	Firmed	-	6/10/19	6 pcs	0 pcs	6 pcs	\$12.50/pcs	\$75.00
2	195639	RBST2120-1	Roller Fixture 1--Issue P/O _____ RC55-60 2-Bead blast ***NOTE*** ensure abrasive blasting does not damage the critical surfaces 3. Material 01 4- Certificate of Conformity is required	Firmed	-	6/10/19	5 pcs	0 pcs	5 pcs	\$15.00/pcs	\$75.00
3	R193499	C3-4-4A	C3 Load Beam Assy ***C3-4-4A Load Beam only*** 1-Issue P/O; _____ RC 53-56 2-Bead blast 3--Material type; 4140 4- Certificate of Conformity is required	Firmed	-	6/10/19	9 pcs	0 pcs	9 pcs	\$18.8888/pcs	\$170.00



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PURCHASE ORDER

POHB043626



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	193440	C45-3-2	Latch Roller Pin (Outsource process - Heat Treat) 1-Issue P/O _____ RC 50-55 2-Bead blast 3--Material type; O-1 4- Certificate of Conformity is required	Firmed	-	6/10/19	40 pcs	0 pcs	40 pcs	\$1.875/pcs	\$75.00
5	193434	C45-12-3	Lock (Outsource process - Heat Treat)1--Issue P/O _____ RC 44-46 2. Bead blast 3. Material 4140/4142 4. Certificate of Conformity is required	Firmed	-	6/10/19	17 pcs	0 pcs	17 pcs	\$10.00/pcs	\$170.00

Grand Total: \$565.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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10-06-19

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Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To: 163945
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB043626				

Quantity	Part No. / Part Name / Part Description	Pounds
40	PCS MATERIAL 01 SANDBLAST AND HEAT TREAT TO 50-55RC C OF C, PRT# C45-3-2, JOB# 193440	

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped: 40

Pounds Shipped: 1.00

RECEIVED

JUN 10 2019

DART AEROSPACE LTD.

AB

S/Rc

6-7-19

Order No.: 167029

Shipped Complete

Quantity Shipped: 40.00

Received By:

Date:

Pounds Shipped: 1.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 06/06/2019

Certification

Date: 06/06/2019

Entry Date: 06/06/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB043626

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 01

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
40	40 PCS MATERIAL 01 SANDBLAST AND HEAT TREAT TO 50-55RC C OF C, PRT# C45-3-2, JOB# 193440	DAS 1 68 9-89

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:

Harden rockwell

Results:Harden ROCKWE 50. 55. 51. TESTED AS PER SAMPLING PLAN
HEAT TREATED TO 51 RC AS PER CUSTOMER REQUEST

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE FOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.

KEAN SHEPHERD
QUALITY CONTROL

ATLANTIC HEAT TREATING 2001 LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043725



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043725

PO Date: 6/14/19

Due Date: 6/21/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-06-18

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193434	C45-12-3	Lock (Outside Processing - Nickel Plate)-Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating - Certificate of Conformity is required	Firmed	-	6/21/19	17 pcs	0 pcs	17 pcs	\$9.0552/pcs	\$153.94
2	193440	C45-3-2	Latch Roller Pin (Outside Processing - Nickel Plate) -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	-	6/21/19	40 pcs	0 pcs	40 pcs	\$3.0552/pcs	\$122.21
Grand Total:											\$276.15

DAS
40
9-89

40 x JUN 24 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043725



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/18/19 1:07 PM Dart.Guerin.Kimberley


Certificat de Conformité / Certificate of Compliance

(020053-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip
020053- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
21-Jun-2019		SVETLANA DORZHIYEVA			POHB043725			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	C45-3-2 Rev.	C45-3-2 QQ-N-290, CLASS 2 GRADE E OR F THICKNESS - 0.0004 TO 0.0006 BAKE AFTER PLATING 01 - BRIGHT NICKEL ON STEEL	ELECTROLESS CH	40	40	0	0	DA 40 9-89

RECEIVED
 JUN 21 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.